

Date: Monday, 25/09/2006 10:06:56 AM  
User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SHROUD AIRFLOW HEATER SYSTEM
Job Number	: 28505		
Estimate Number	: 12345		
P.O. Number	: N/A	Part Number	: D206746011
This Issue	: 25/09/2006 S.O. No. : N/A	Drawing Number	: N/A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 13/09/2006 Type : SMALL /MED FAB	Drawing Revision	: N/A
Previous Run	: 26901	Material	: N/A
Written By	:	Due Date	: 10/10/2006
Checked & Approved By	:	Qty:	2 Um: Each
Comment	: est rev.A 06.03.23 new issue EC : est rev.B 06.04.26 updated pick list EC : Est Rev:C 06-05-24 Per Rev A JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	DC	DOCUMENT CONTROL
	Comment: DOCUMENT CONTROL Photocopy bluefile & type labels per PPP D206-746-011 <del>CHG001</del> <i>CHG002</i> <i>13 06 12.15</i>	
2.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1 PICK KIT	
3.0	28505A	REAR OVERHEAD PASSENGER MODIFICATION KIT
	Comment: Sub-Component REAR OVERHEAD PASSENGER MODIFICATION KIT ✓ D206-746-041 B <i>28505A</i> ✓ <i>dh</i>	
4.0	28505B	REAR OVERHEAD PASSENGER MODIFICATION KIT
	Comment: Sub-Component REAR OVERHEAD PASSENGER MODIFICATION KIT ✓ D206-746-043 <i>B28505B</i> ✓ <i>dh</i>	
5.0	D3467041	SHROUD ASSEMBLY
	Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s) SHROUD ASSEMBLY Batch: <i>B28536</i> x 1 ✓ <i>dh</i>	

1. *Journal of the American Statistical Association*, 1995, 90, 1093-1103.



## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHROUD AIRFLOW HEATER SYSTEM

Job Number: 28505

Part Number: D206746011

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

6.0	D34681	SEAL
-----	--------	------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

SEAL

Batch: *B26951 ✓ oh*

7.0	D34683	LARGE SEAL STRIP
-----	--------	------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

LARGE SEAL STRIP

Batch: *B26952 ✓ oh*

8.0	D34685	SEAL
-----	--------	------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

SEAL

Batch: *B26953 ✓ oh*

9.0	D3469041	SHUT-OFF VALVE ASSY
-----	----------	---------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

SHUT-OFF VALVE ASSY

Batch: *B28538 ✓ oh*

10.0	D34693	UPPER PLATE BENDING DETAIL
------	--------	----------------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

UPPER PLATE BENDING DETAIL

Batch: *B26113-2 ✓ oh*

11.0	D34715	STIFFENER
------	--------	-----------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

STIFFENER

Batch: *B28542 ✓ oh*

12.0	D3475041	DUMP OUTLET
------	----------	-------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

DUMP OUTLET

Batch: *B28544 ✓ oh*





## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHROUD AIRFLOW HEATER SYSTEM

Job Number: 28505

Part Number: D206746011

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

✓ D34755

SCREEN



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Screen

Batch: B28545 ✓ oh

14.0

✓ D34757

scoop outlet



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

scoop outlet

Batch: B27543 ✓ ok

15.0

✓ D34759

OUTLET GASKET



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

OUTLET GASKET

Batch: B28546 ✓ oh

16.0

✓ D3478041

AIR INLET ADAPTER



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

INLET ADAPTER

Batch: B28520 ✓ oh

17.0

✓ D34785

SCREEN



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

SCREEN

batch: B28734 ✓ oh

18.0

✓ D34787

INLET GASKET



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

INLET GASKET

Batch: B28523 ✓ oh

19.0

✓ D34789

INLET SCOOP



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

INLET SCOOP

Batch: B27542 ✓ oh





## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHROUD AIRFLOW HEATER SYSTEM

Job Number: 28505

Part Number: D206746011

Job Number:



Seq. #:

Machine Or Operation:

Description :

20.0

D3481041

Shut off valve bracket



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Shut off valve bracket

Batch: *B28532 ✓ dh*

21.0

D34821

INLET INSULATION SOCK



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

INLET INSULATION SOCK

Batch: *B26963 ✓ dh*

22.0

D34823

OUTLET INSULATION SOCK



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

OUTLET INSULATION SOCK

Batch: *B26966 ✓ dh*

23.0

D34825

HOSE INSULATION



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

HOSE INSULATION

Batch: *B26967 ✓ dh*

24.0

D34827

HOSE INSULATION



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

HOSE INSULATION

Batch: *B26968 ✓ dh*

25.0

D34829

HOSE INSULATION



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

HOSE INSULATION

Batch: *B26969 ✓ dh*

26.0

D348211

HOSE INSULATION



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

HOSE INSULATION

Batch: *B26964 ✓ dh*

*B06/09/26*





Monday, 25/09/2006 10:06:56 AM  
Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHROUD AIRFLOW HEATER SYSTEM

Job Number: 28505

Part Number: D206746011

Job Number:



Seq. #:

Machine Or Operation:

Description :

27.0

D348213

HOSE INSULATION



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

HOSE INSULATION

Batch: B26965 ✓ dh

28.0

D34831

DUMP VALVE PLACARD



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

DUMP VALVE PLACARD

Batch: B26376 ✓ dh

29.0

D34833

SHUT-OFF VALVE PLACARD



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

SHUT-OFF VALVE PLACARD

Batch: B26377 ✓ dh

30.0

D34835

warning label



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

DUMP VALVE PLACARD

Batch: B26471 ✓ dh

31.0

31903

BLUE TERMINAL AMP



Comment: Qty.: 4.0000 Each(s)/Unit Total: 8.0000 Each(s)

BLUE TERMINAL AMP

Batch: M101053 ✓ dh

32.0

AN33A

Bolt



Comment: Qty.: 20.0000 Each(s)/Unit Total: 40.0000 Each(s)

Bolt

Batch: M100651 ✓ dh

33.0

AN35

BOLT



Comment: Qty.: 3.0000 Each(s)/Unit Total: 6.0000 Each(s)

BOLT

Batch: M100771 ✓ dh

D3 06/09/26





Monday, 25/09/2006 10:06:56 AM  
Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHROUD AIRFLOW HEATER SYSTEM

Job Number: 28505

Part Number: D206746011

Job Number:



Seq. #:

Machine Or Operation:

Description :

34.0

AN9604L

washer



Comment: Qty.: 5.0000 Each(s)/Unit Total: 10.0000 Each(s)

washer

M101389 ✓ dk

35.0

AN9608

WASHER



Comment: Qty.: 10.0000 Each(s)/Unit Total: 20.0000 Each(s)

WASHER (A/R)

Batch: M19356 QTY 20 dk

36.0

AN96010L

Washer



Comment: Qty.: 20.0000 Each(s)/Unit Total: 40.0000 Each(s)

Washer

M19356 x 19, M101340 x 21

had 11 more with that batch #  
computer only

Had 8

46 = 26 TOTAL

M101291 6x

12/12/15

37.0

CR322343

Cherry Rivet



Comment: Qty.: 5.0000 Each(s)/Unit Total: 10.0000 Each(s)

Cherry Rivet

Batch: M12706 ✓ dk

38.0

DCS549

TURN-TO-LOCK CONTROL



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

PUSH/PULL CONTROL

Batch: M101003 x 1, M100962 x 1, M102211 x 2

1 hit

ok

1 x 1 hit

39.0

M227591169

16GA ELECTRICAL WIRE, 120" LONG



Comment: Qty.: 2.0000 ft(s)/Unit Total: 2.0000 ft(s)

16GA ELECTRICAL WIRE, 120" LONG

Batch: M101053 ✓ dk

40.0

MS21083N08

NUT



Comment: Qty.: 10.0000 Each(s)/Unit Total: 20.0000 Each(s)

Qty (A/R) NUT

Batch: M19356 x 19, M100771 x 1

ok (g)

dk

RB 06/09/26

1 hit

THE UNIVERSITY OF CHICAGO  
LIBRARY  
1215 EAST 58TH STREET  
CHICAGO, ILL. 60637  
TEL: 773-936-5000  
FAX: 773-936-5001  
WWW.CHICAGO.EDU



Monday, 25/09/2006 10:06:57 AM  
Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHROUD AIRFLOW HEATER SYSTEM

Job Number: 28505

Part Number: D206746011

Job Number:



Seq. #:

Machine Or Operation:

Description :

41.0

✓ MS21919DG3

CLAMP



Comment: Qty.: 10.0000 Each(s)/Unit Total: 20.0000 Each(s)

Qty (A/R) CLAMP

Batch: M100798 ✓

42.0

✓ MS21919DG44

CLAMP



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

CLAMP

Batch: M100771 ✓

43.0

✓ MS21919DG48

CLAMP



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

CLAMP

Batch: M100798 ✓

44.0

✓ MS24166D1

RELAY



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

RELAY

Batch: M102129 ✓

45.0

✓ MS2524475

CIRCUIT BREAKER



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

CIRCUIT BREAKER

Batch: M101467 ✓

46.0

✓ MS2524415

BREAKER

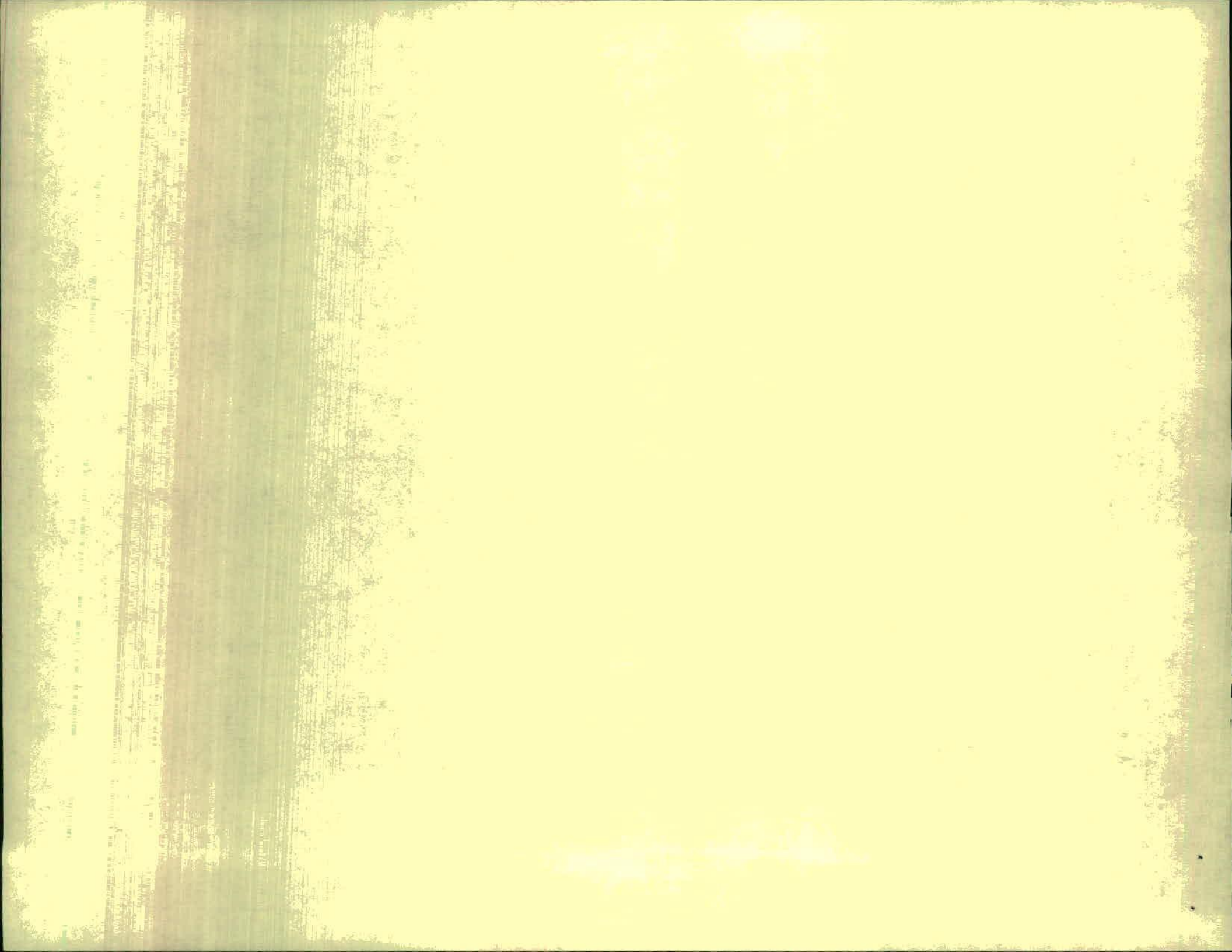


Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

BREAKER

Batch: M101369 ✓

P306/09/24





## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHROUD AIRFLOW HEATER SYSTEM

Job Number: 28505

Part Number: D206746011

Job Number:



Seq. #:

Machine Or Operation:

Description :

47.0

✓ MS270390816

SCREW PAN HD



Comment: Qty.: 10.0000 Each(s)/Unit Total: 20.0000 Each(s)

Qty 13 (A/R) SCREW PAN HD

Batch: M19605 *dh*

48.0

✓ MS3505822

SWITCH



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

SWITCH

Batch: M102171 *dh*

49.0

✓ NAS43DD316N

SPACER



Comment: Qty.: 10.0000 Each(s)/Unit Total: 20.0000 Each(s)

Qty 19 (A/R) SPACER

Batch: M19402 x 19 *ok* M102197 x 1 *hit*

50.0

✓ NAS43DD348FC

Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

Spacer

Batch: M101296 *dh*

51.0

✓ NAS670A3

NUT SELF LOCK



Comment: Qty.: 6.0000 Each(s)/Unit Total: 12.0000 Each(s)

NUT SELF LOCK

Batch: M100651 *ok*

52.0

✓ QS20044S

CLAMP



Comment: Qty.: 6.0000 Each(s)/Unit Total: 12.0000 Each(s)

CLAMP

Batch: M102221 *ok*

*PB06/09/25*





# Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHROUD AIRFLOW HEATER SYSTEM

Job Number: 28505

Part Number: D206746011

Job Number:



Seq. #:

Machine Or Operation:

Description :

53.0

QS20056S

CLAMP



Comment: Qty.: 8.0000 Each(s)/Unit Total: 16.0000 Each(s)

CLAMP

Batch: *1 hit*  
*M101144, M101144 x 12 oh (8)*

54.0

RTV106

RED HI-TEMPERATURE ADHESIVE



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Qty (A/R) RED HI-TEMPERATURE ADHESIVE

Batch: *Remove*  
*M101238 ch*

55.0

SCEET11

SCEET



Comment: Qty.: 12.0000 f(s)/Unit Total: 24.0000 f(s) *not in the computer system*

SCEET

Batch: *Needs to be scanned*  
*M135060 x 2 F M101476 x 22 F M102627 oh*

56.0

SCEET12

HOSE 3" DIAMETER



Comment: Qty.: 11.0000 f(s)/Unit Total: 22.0000 f(s)

HOSE 3" DIAMETER

Batch: *M102222 oh*

*PB06/09/25*

57.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

58.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

PACKAGE PER PPP

59.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



*CL06/12/15*

*P04/12/15*



